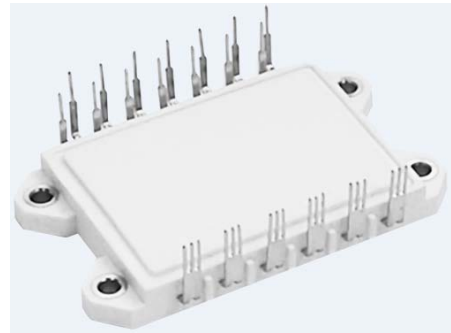


# GK20FB60A1H

## IGBT Module

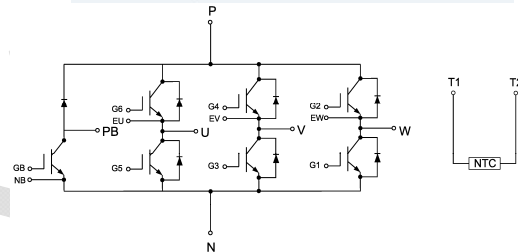
### Features:

- Short Circuit Rated > 10 $\mu$ s
- Low Switching Loss
- Low Saturation Voltage:  $V_{CE(sat)} = 1.80V @ I_C = 20A, T_C = 25^\circ C$
- 100% RBSOA Tested (2 $\times$ I<sub>C</sub>)
- Low Stray Inductance
- Lead Free, Compliant with RoHS Requirement



### Applications:

- Industrial Inverters
- Servo Applications



### IGBT, Inverter

#### Maximum Rated Values (T<sub>C</sub>=25 $^\circ$ C unless otherwise specified)

V <sub>CES</sub>	Collector-Emitter Blocking Voltage		600	V
V <sub>GES</sub>	Gate-Emitter Voltage		$\pm 20$	V
I <sub>C</sub>	Continuous Collector Current	T <sub>C</sub> = 80 $^\circ$ C	20	A
		T <sub>C</sub> = 25 $^\circ$ C	30	A
I <sub>CM</sub>	Repetitive Peak Collector Current	T <sub>J</sub> = 150 $^\circ$ C	40	A
t <sub>SC</sub>	Short Circuit Withstand Time		>10	$\mu$ s
P <sub>D</sub>	Maximum Power Dissipation per IGBT	T <sub>C</sub> = 25 $^\circ$ C	125	W
		T <sub>Jmax</sub> = 150 $^\circ$ C		

## Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

### Static Characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1 \text{ mA}, V_{CE} = V_{GE}$	3.0	4.5	5.0	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 20 \text{ A}, V_{GE} = 15\text{V}$	$T_J = 25^\circ\text{C}$	1.80	2.00	V
			$T_J = 125^\circ\text{C}$	2.00		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0\text{V}, V_{CE} = V_{CES}, T_J = 25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20\text{V}, V_{CE} = 0\text{V}, T_J = 25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$		0.90		nF
$C_{oes}$	Output Capacitance			0.03		nF

### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC} = 300\text{V}, I_C = 20\text{A}, R_g = 10 \Omega, V_{GE} = \pm 15\text{V},$ Inductive Load	$T_J = 25^\circ\text{C}$	25		ns
			$T_J = 125^\circ\text{C}$	20		
$t_r$	Rise Time		$T_J = 25^\circ\text{C}$	22		ns
			$T_J = 125^\circ\text{C}$	20		
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ\text{C}$	45		ns
			$T_J = 125^\circ\text{C}$	90		
$t_f$	Fall Time		$T_J = 25^\circ\text{C}$	40		ns
			$T_J = 125^\circ\text{C}$	75		
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ\text{C}$	0.22		mJ
			$T_J = 125^\circ\text{C}$	0.32		
$E_{off}$	Turn-off Switching Loss	$T_J = 25^\circ\text{C}$	0.35		mJ	
		$T_J = 125^\circ\text{C}$	0.38			
$Q_g$	Total Gate Charge	$T_J = 25^\circ\text{C}$	60		nC	
RBSOA	Reverse Bias Safe Operation Area	$I_C=40\text{A}, V_{CC}=480\text{V}, V_p=600\text{V}, R_g = 10\Omega, V_{GE}=\pm 15\text{V to } 0\text{V}, T_J = 150^\circ\text{C}$	Trapezoid			
SCSOA	Short Circuit Safe Operation Area	$V_{CC} = 300\text{V}, V_{GE} = 15\text{V}, T_J = 150^\circ\text{C}$	10			$\mu\text{s}$
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case			0.93		$^\circ\text{C/W}$

**Diode, Inverter**  
**Maximum Rated Values** ( $T_C=25^\circ\text{C}$  unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	600	V
$I_F$	Diode Continuous Forward Current	20	A
$I_{FM}$	Diode Maximum Forward Current	40	A

**Electrical Characteristics of FWD** ( $T_C=25^\circ\text{C}$  unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F = 20\text{ A}$	$T_J = 25^\circ\text{C}$	1.50		V
			$T_J = 125^\circ\text{C}$	1.50		
$I_{rr}$	Peak Reverse Recovery Current		$T_J = 25^\circ\text{C}$	15		A
			$T_J = 125^\circ\text{C}$	20		
$Q_{rr}$	Reverse Recovery Charge	$I_F = 20\text{ A},$ $di/dt = 300\text{ A}/\mu\text{s},$ $V_{rr} = 300\text{ V},$ $V_{GE} = -15\text{ V}$	$T_J = 25^\circ\text{C}$	0.9		$\mu\text{C}$
			$T_J = 125^\circ\text{C}$	1.2		
$E_{rec}$	Reverse Recovery Energy		$T_J = 25^\circ\text{C}$	0.12		mJ
			$T_J = 125^\circ\text{C}$	0.23		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case			1.80		$^\circ\text{C}/\text{W}$

**IGBT, Brake-Chopper**  
**Maximum Rated Values** ( $T_C=25^\circ\text{C}$  unless otherwise specified)

$V_{CES}$	Collector-Emitter Blocking Voltage		600	V
$V_{GES}$	Gate-Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C = 80^\circ\text{C},$	20	A
		$T_C = 25^\circ\text{C}$	30	A
$I_{CM(1)}$	Peak Collector Current Repetitive	$T_J = 150^\circ\text{C}$	40	A
$t_{SC}$	Short Circuit Withstand Time		>10	$\mu\text{s}$
$P_D$	Maximum Power Dissipation per IGBT	$T_C = 25^\circ\text{C}$ $T_{Jmax} = 150^\circ\text{C}$	125	W

## Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

### Static Characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1 \text{ mA}, V_{CE} = V_{GE}$	3.0	4.5	5.0	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 20 \text{ A}, V_{GE} = 15\text{V}$	$T_J = 25^\circ\text{C}$	1.80	2.00	V
			$T_J = 125^\circ\text{C}$	2.00		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0\text{V}, V_{CE} = V_{CES}, T_J = 25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20\text{V}, V_{CE} = 0\text{V}, T_J = 25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$		0.9		nF
$C_{oes}$	Output Capacitance			0.3		nF

### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC} = 300\text{V}, I_C = 20\text{A}, R_G = 10 \Omega, V_{GE} = \pm 15\text{V},$ Inductive Load	$T_J = 25^\circ\text{C}$	25		ns
			$T_J = 125^\circ\text{C}$	20		ns
$t_r$	Rise Time		$T_J = 25^\circ\text{C}$	20		ns
			$T_J = 125^\circ\text{C}$	20		ns
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ\text{C}$	45		ns
			$T_J = 125^\circ\text{C}$	90		ns
$t_f$	Fall Time		$T_J = 25^\circ\text{C}$	40		ns
			$T_J = 125^\circ\text{C}$	75		ns
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ\text{C}$	0.22		mJ
			$T_J = 125^\circ\text{C}$	0.32		mJ
$E_{off}$	Turn-off Switching Loss	$T_J = 25^\circ\text{C}$	0.35		mJ	
		$T_J = 125^\circ\text{C}$	0.38		mJ	
$Q_g$	Total Gate Charge	$T_J = 25^\circ\text{C}$	60		nC	
RBSOA	Reverse Bias Safe Operation Area	$I_C=40\text{A}, V_{CC}=480\text{V}, V_p=600\text{V}, R_g = 10\Omega, V_{GE}=\pm 15\text{V to } 0\text{V}, T_J = 150^\circ\text{C}$	Trapezoid			
SCSOA	Short Circuit Safe Operation Area	$V_{CC} = 300\text{V}, V_{GE} = 15\text{V}, T_J = 150^\circ\text{C}$	10		$\mu\text{s}$	
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case		0.93		$^\circ\text{C/W}$	

**Diode, Brake-Chopper**  
**Maximum Rated Values** ( $T_C=25^\circ\text{C}$  unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	600	V
$I_F$	Diode Continuous Forward Current	20	A
$I_{FM}$	Diode Maximum Forward Current	40	A

**Electrical Characteristics of FWD** ( $T_C=25^\circ\text{C}$  unless otherwise specified)

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F = 20\text{A}$	$T_J = 25^\circ\text{C}$	1.50		V
			$T_J = 125^\circ\text{C}$	1.50		
$I_{rr}$	Peak Reverse Recovery Current		$T_J = 25^\circ\text{C}$	15		A
			$T_J = 125^\circ\text{C}$	20		
$Q_{rr}$	Reverse Recovery Charge	$I_F = 20\text{A}$ , $di/dt = 300\text{A}/\mu\text{s}$ , $V_{rr} = 300\text{V}$ , $V_{GE} = 15\text{V}$	$T_J = 25^\circ\text{C}$	0.9		$\mu\text{C}$
			$T_J = 125^\circ\text{C}$	1.2		
$E_{rec}$	Reverse Recovery Energy		$T_J = 25^\circ\text{C}$	0.12		mJ
			$T_J = 125^\circ\text{C}$	0.23		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case			1.80		$^\circ\text{C}/\text{W}$

**Internal NTC-Thermistor Characteristics**

$R_{25}$	$T_C = 25^\circ\text{C}$	5		k $\Omega$
$\Delta R/R$	$T_C = 100^\circ\text{C}$ , $R_{100} = 481\Omega$		$\pm 5$	%
$P_{25}$	$T_C = 25^\circ\text{C}$	50		mW
$B_{25/50}$	$R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298.15\text{K}))]$	3380		K
$B_{25/80}$	$R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298.15\text{K}))]$	3440		K

## Module

Symbol	Description	Min	Typ	Max	Unit
V <sub>iso</sub>	Isolation Voltage (All Terminals Shorted) f = 50Hz, 1minute	2500			V
T <sub>J</sub>	Maximum Junction Temperature			150	°C
T <sub>JOP</sub>	Maximum Operating Junction Temperature Range	-40		+150	°C
T <sub>stg</sub>	Storage Temperature	-40		+125	°C
CTI	Comparative Tracking Index	200			V
R <sub>eCS</sub>	Case-To-Sink Thermally (Conductive Grease Applied)		0.1		°C/W
M	Mounting Screw:M3	1.5		2.0	N·m
G	Weight		30		g

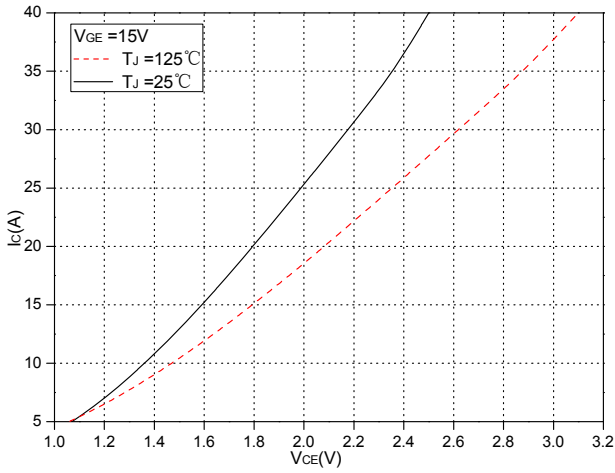


Fig.1 Typical Saturation Voltage Characteristics (Inverter)

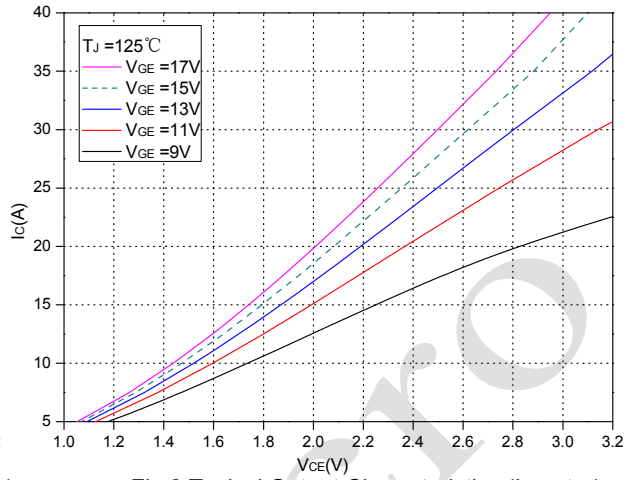


Fig.2 Typical Output Characteristics (Inverter)

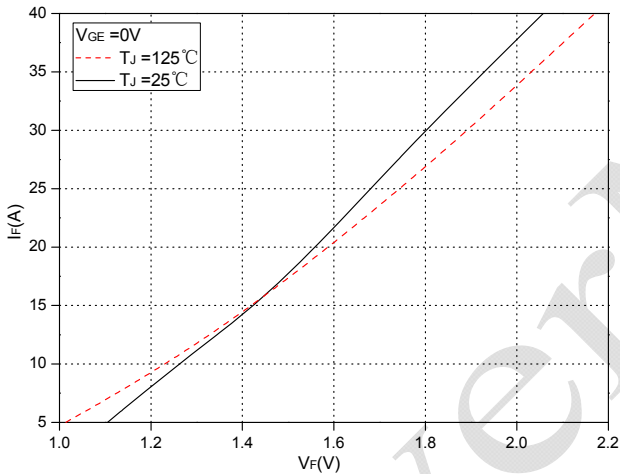


Fig.3 Forward Characteristics of FWD (Inverter)

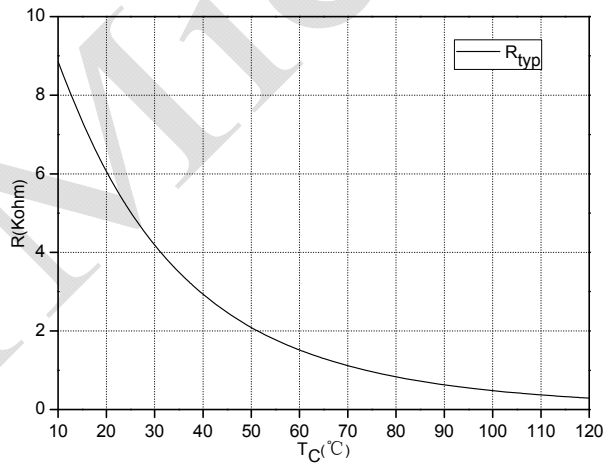


Fig.4 NTC Temperature Characteristics

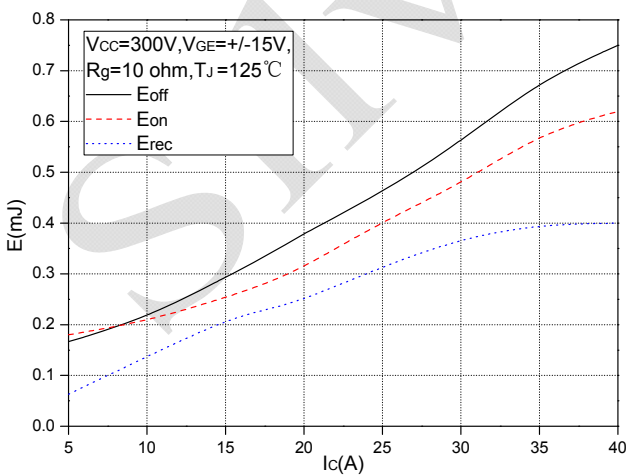


Fig.5 Typical Switching Losses vs. Collector Current (Inverter)

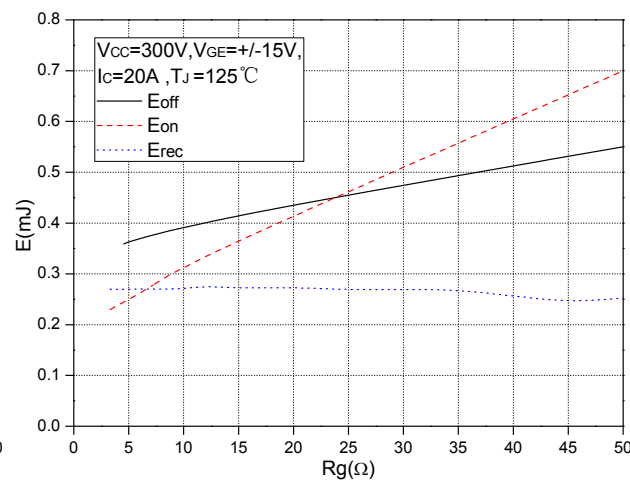


Fig.6 Typical Switching Loss vs. Gate Resistance (Inverter)

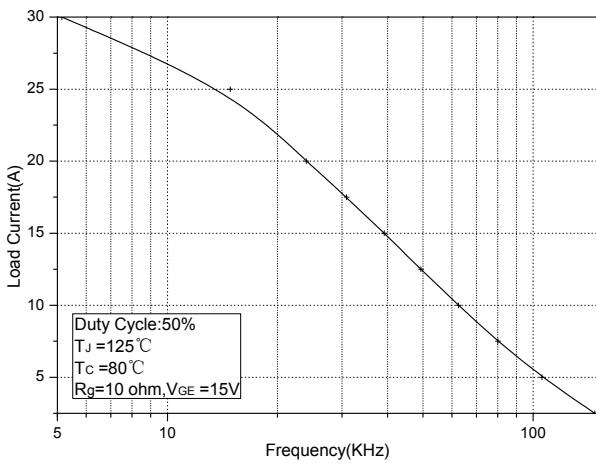


Fig.7 Typical Load Current vs. Frequency (Inverter)

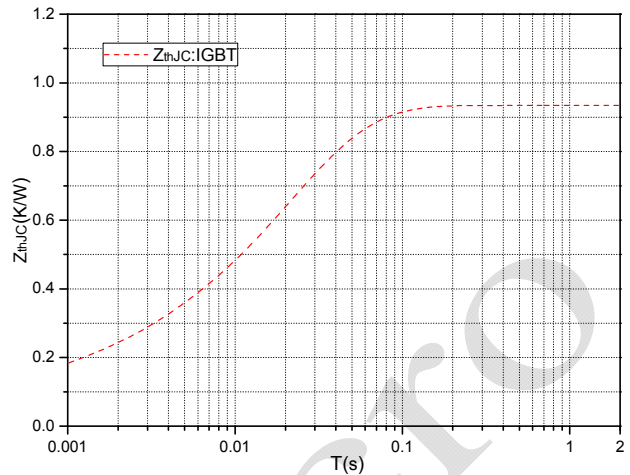


Fig.8 Transient Thermal Impedance (Inverter- IGBT)

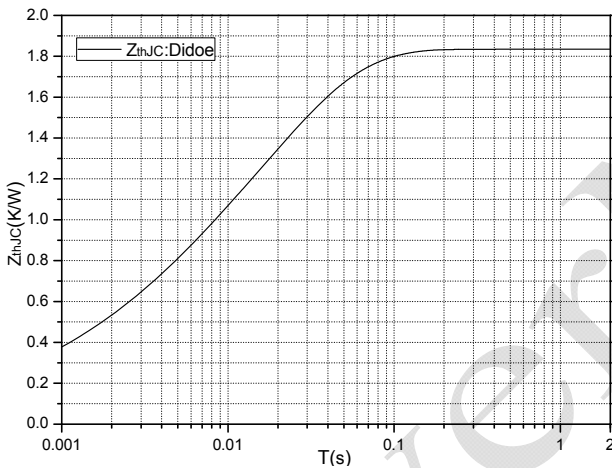


Fig.9 Transient Thermal Impedance (Inverter- Diode)

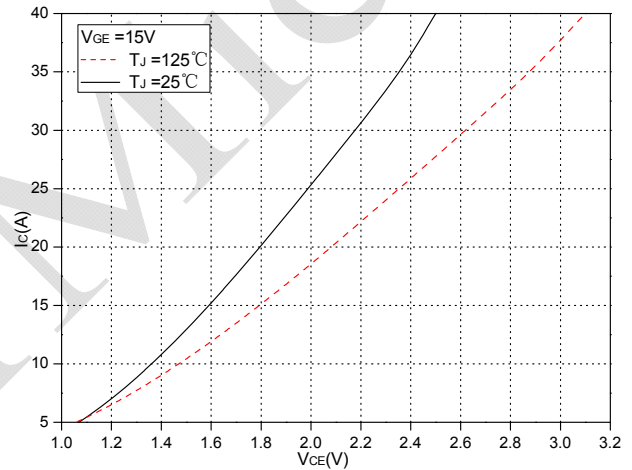


Fig.10 Typical Saturation Voltage Characteristics (Brake-Chopper)

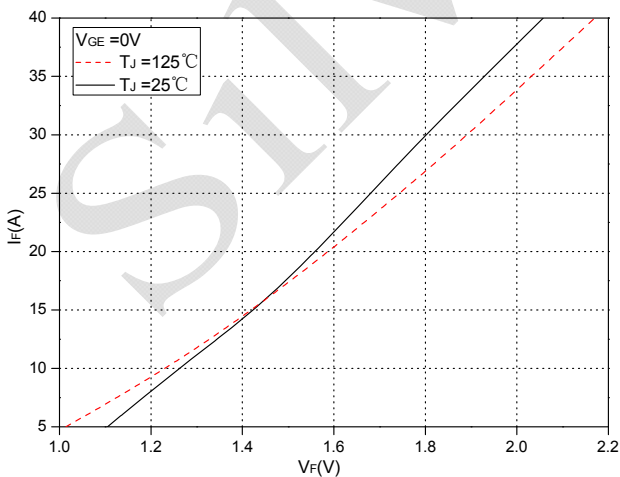


Fig.11 Forward Characteristics of FWD (Brake-Chopper)

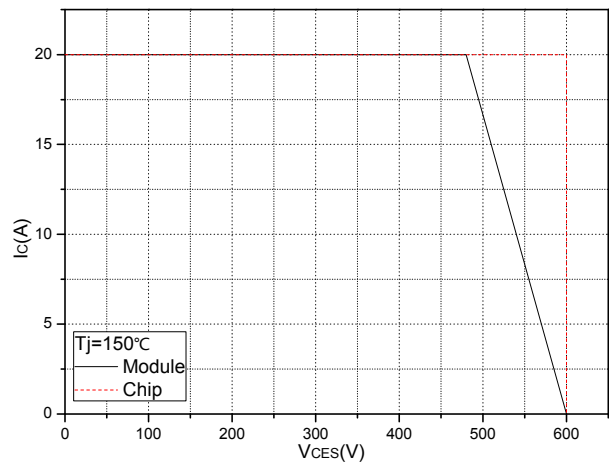
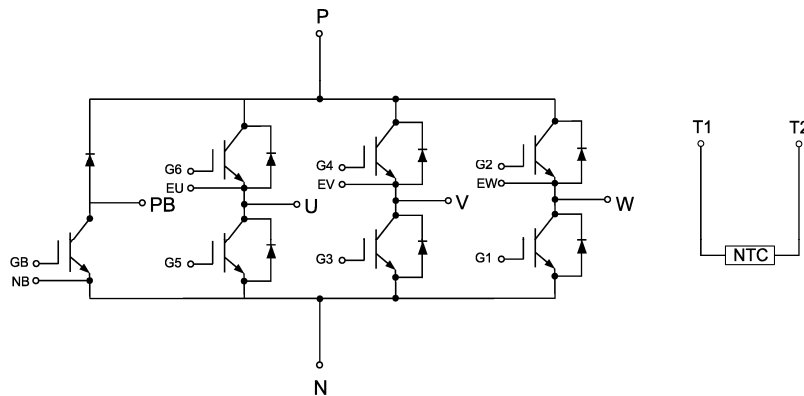


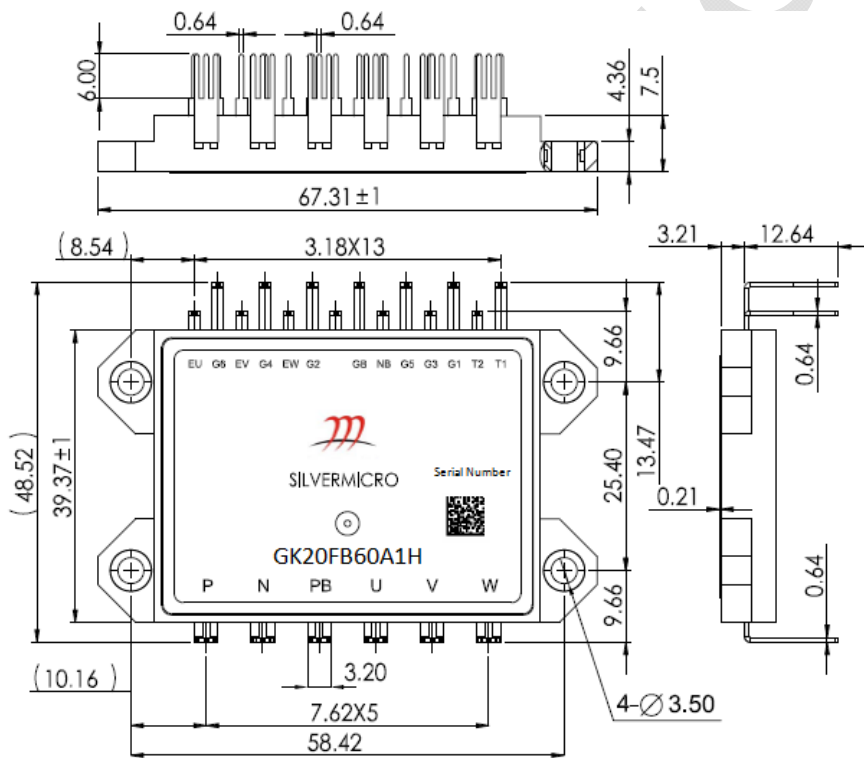
Fig.12 Reverse Bias Safe Operation Area (RBSOA)



**Internal Circuit:**



**Package Outline (Unit: mm):**





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