

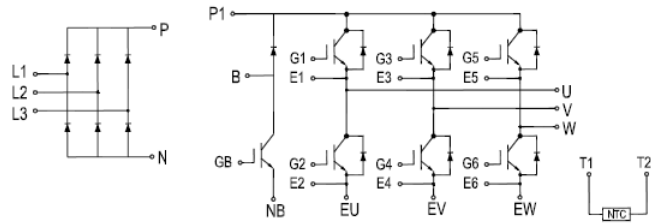
# GTS25PI120C7H

## IGBT Module

Preliminary Data

### Features:

- Trench IGBT Technology
- Short Circuit Rated > 10 $\mu$ s
- Low Saturation Voltage
- Low Switching Loss
- 100% RBSOA Tested (2 $\times$ I<sub>c</sub>)
- Low Stray Inductance
- Lead Free, Compliant with RoHS Requirement



### Applications:

- Industrial Inverters
- Servo Applications

### IGBT, Inverter

**Maximum Rated Values** (T<sub>C</sub>=25°C unless otherwise specified)

V <sub>CES</sub>	Collector-Emitter Blocking Voltage		1200	V
V <sub>GES</sub>	Gate-Emitter Voltage		±20	V
I <sub>C</sub>	Continuous Collector Current	T <sub>C</sub> = 100°C	25	A
		T <sub>C</sub> = 25°C	50	A
I <sub>CM(1)</sub>	Peak Collector Current Repetitive	T <sub>J</sub> = 150°C	50	A
t <sub>SC</sub>	Short Circuit Withstand Time		>10	μs
P <sub>D</sub>	Maximum Power Dissipation per IGBT	T <sub>C</sub> = 25°C T <sub>Jmax</sub> = 175°C	250	W

### Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

#### Static Characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1 \text{ mA}, V_{CE} = V_{GE}$	5.0	5.9	6.5	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 25\text{A}, V_{GE} = 15\text{V}$	$T_J = 25^\circ\text{C}$	2.20	2.50	V
			$T_J = 125^\circ\text{C}$	2.40		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0\text{V}, V_{CE} = V_{CES}, T_J = 25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20\text{V}, V_{CE} = 0\text{V}, T_J = 25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$		1.72		nF
$C_{oes}$	Output Capacitance			0.43		nF
$C_{res}$	Reverse Transfer Capacitance			0.08		nF

#### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC} = 600\text{V}, I_C = 25\text{A}, R_G = 20\Omega, V_{GE} = \pm 15\text{V},$ Inductive Load	$T_J = 25^\circ\text{C}$		109		ns
			$T_J = 125^\circ\text{C}$		115		
$t_r$	Rise Time		$T_J = 25^\circ\text{C}$		37		ns
			$T_J = 125^\circ\text{C}$		42		
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ\text{C}$		175		ns
			$T_J = 125^\circ\text{C}$		190		
$t_f$	Fall Time		$T_J = 25^\circ\text{C}$		221		ns
			$T_J = 125^\circ\text{C}$		379		
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ\text{C}$		1.86		mJ
			$T_J = 125^\circ\text{C}$		2.45		
$E_{off}$	Turn-off Switching Loss	$T_J = 25^\circ\text{C}$		0.90		mJ	
		$T_J = 125^\circ\text{C}$		1.68			
$Q_g$	Total Gate Charge		$T_J = 25^\circ\text{C}$		430		nC
RBSOA	Reverse Bias Safe Operation Area	$I_C=50\text{A}, V_{CC}=960\text{V}, V_p=1200\text{V}, R_g = 20\Omega, V_{GE}=\pm 15\text{V to } 0\text{V}, T_J = 175^\circ\text{C}$		Trapezoid			
SCSOA	Short Circuit Safe Operation Area	$V_{CC} = 600\text{V}, V_{GE} = 15\text{V}, T_J = 150^\circ\text{C}$		10			$\mu\text{s}$
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case			0.499			$^\circ\text{C/W}$

**Diode, Inverter**  
**Maximum Rated Values** ( $T_C=25^{\circ}\text{C}$  unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_F$	Diode Continuous Forward Current	25	A
$I_{FM}$	Repetitive Peak Forward Current	50	A

**Electrical Characteristics of FWD** ( $T_C=25^{\circ}\text{C}$  unless otherwise specified)

Symbol	Description	Conditions		Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F = 25\text{A}$	$T_J = 25^{\circ}\text{C}$		2.20		V
			$T_J = 125^{\circ}\text{C}$		2.35		
$t_{rr}$	Reverse Recovery Time		$T_J = 25^{\circ}\text{C}$		148		
			$T_J = 125^{\circ}\text{C}$		282		
$I_{rr}$	Peak Reverse Recovery Current	$I_F=25\text{A},$ $di/dt = 658\text{A}/\mu\text{s},$ $V_{rr} = 600\text{V},$ $V_{GE} = -15\text{V}$	$T_J = 25^{\circ}\text{C}$		14.1		A
			$T_J = 125^{\circ}\text{C}$		19.1		
$Q_{rr}$	Reverse Recovery Charge		$T_J = 25^{\circ}\text{C}$		1.34		$\mu\text{C}$
			$T_J = 125^{\circ}\text{C}$		2.72		
$E_{rec}$	Reverse Recovery Energy		$T_J = 25^{\circ}\text{C}$		0.21		mJ
			$T_J = 125^{\circ}\text{C}$		1.03		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case				0.730		$^{\circ}\text{C}/\text{W}$

### IGBT, Brake-Chopper Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{CES}$	Collector-Emitter Blocking Voltage		1200	V
$V_{GES}$	Gate-Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C = 100^\circ\text{C}$	25	A
		$T_C = 25^\circ\text{C}$	50	A
$I_{CM}$	Peak Collector Current Repetitive	$T_J = 150^\circ\text{C}$	50	A
$t_{SC}$	Short Circuit Withstand Time		>10	$\mu\text{s}$
$P_D$	Maximum Power Dissipation (IGBT)	$T_C = 25^\circ\text{C}$ $T_{Jmax}=150^\circ\text{C}$	250	W

### Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

#### Static Characteristics

Symbol	Description	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1 \text{ mA}, V_{CE} = V_{GE}$	5.0	5.9	6.5	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 25\text{A}, V_{GE} = 15\text{V}$	$T_J = 25^\circ\text{C}$	2.20	2.50	V
			$T_J = 125^\circ\text{C}$	2.40		V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0\text{V}, V_{CE} = V_{CES}, T_J = 25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20\text{V}, V_{CE} = 0\text{V}, T_J = 25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$		1.72		nF
$C_{Oes}$	Output Capacitance			0.43		nF
$C_{res}$	Reverse Transfer Capacitance			0.08		nF

### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC} = 600V, I_C = 25A,$ $R_G = 20\Omega, V_{GE} = \pm 15V,$ Inductive Load	$T_J = 25^\circ C$	109	ns
			$T_J = 125^\circ C$	115	
$t_r$	Rise Time		$T_J = 25^\circ C$	37	ns
			$T_J = 125^\circ C$	42	
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ C$	175	ns
			$T_J = 125^\circ C$	190	
$t_f$	Fall Time		$T_J = 25^\circ C$	221	ns
			$T_J = 125^\circ C$	379	
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ C$	1.86	mJ
			$T_J = 125^\circ C$	2.45	
$E_{off}$	Turn-off Switching Loss	$T_J = 25^\circ C$	0.90	mJ	
		$T_J = 125^\circ C$	1.68		
$Q_g$	Total Gate Charge	$T_J = 25^\circ C$	430	nC	
RBSOA	Reverse Bias Safe Operation Area	$I_C=50A, V_{CC}=960V, V_p=1200V,$ $R_g = 20\Omega, V_{GE}=\pm 15V \text{ to } 0V, T_J = 175^\circ C$	Trapezoid		
SCSOA	Short Circuit Safe Operation Area	$V_{CC} = 600V, V_{GE} = 15V,$ $T_J = 150^\circ C$	10	$\mu s$	
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-To-Case		0.499	$^\circ C/W$	

### Diode, Brake-Chopper Maximum Rated Values ( $T_C=25^\circ C$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_F$	Diode Continuous Forward Current	10	A
$I_{FM}$	Repetitive Peak Forward Current	20	A

### Electrical Characteristics of FWD ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions		Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F = 10\text{ A}$	$T_J = 25^\circ\text{C}$		1.80	2.30	V
			$T_J = 125^\circ\text{C}$		2.00		
$I_{rr}$	Peak Reverse Recovery Current	$I_F = 10\text{ A},$ $di/dt = 500\text{ A}/\mu\text{s},$ $V_{rr} = 600\text{ V},$ $V_{GE} = -15\text{ V}$	$T_J = 25^\circ\text{C}$		10		A
			$T_J = 125^\circ\text{C}$		15		
$Q_{rr}$	Reverse Recovery Charge		$T_J = 25^\circ\text{C}$		0.75		$\mu\text{C}$
			$T_J = 125^\circ\text{C}$		1.50		
$E_{rec}$	Reverse Recovery Energy		$T_J = 25^\circ\text{C}$		0.30		mJ
			$T_J = 125^\circ\text{C}$		0.62		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case				1.21		$^\circ\text{C}/\text{W}$

### Diode, Rectifier

#### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	$T_J = 25^\circ\text{C}$	1800	V
$I_{FRMSM}$	Maximum RMS Forward Current per Chip	$T_J = 80^\circ\text{C}$	50	A
$I_{RMSM}$	Maximum RMS Current at Rectifier Output	$T_J = 80^\circ\text{C}$	60	A
$I_{FSM}$	Surge Current @ $t_p=10\text{ ms}$	$T_J = 25^\circ\text{C}$	315	A
		$T_J = 150^\circ\text{C}$	270	
$I^2t$	$I^2t$ - value	$T_J = 25^\circ\text{C}$	500	$\text{A}^2\text{s}$
		$T_J = 150^\circ\text{C}$	370	

### Electrical Characteristics of Diode ( $T_C=25^\circ\text{C}$ unless otherwise specified)

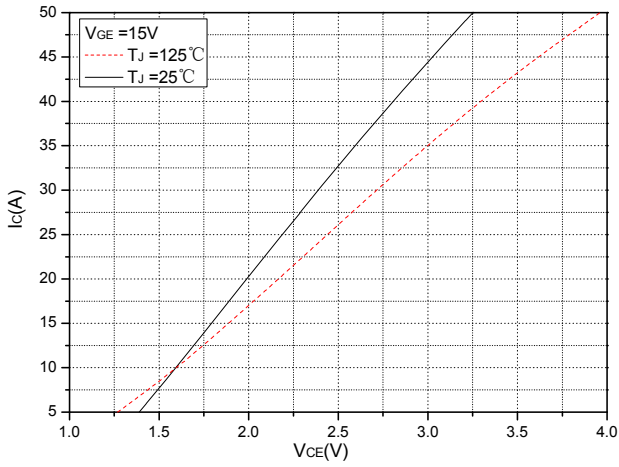
$V_F$	Forward Voltage	$I_F = 25 \text{ A}$	$T_J = 25^\circ\text{C}$	1.05			V
			$T_J = 150^\circ\text{C}$	1.00			
$I_R$	Reverse Current	$V_R=1800\text{V}$	$T_J = 25^\circ\text{C}$			1	mA
$R_{\theta JC}$	Diode Thermal Resistance: Junction-To-Case				0.59		$^\circ\text{C/W}$

### Internal NTC-Thermistor Characteristics

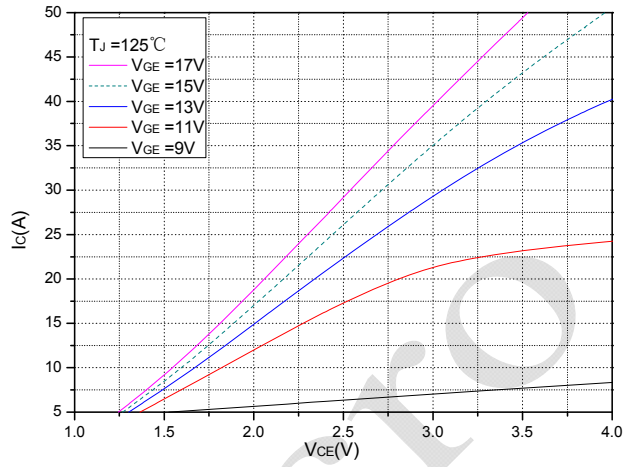
$R_{25}$	$T_C = 25^\circ\text{C}$	5		k $\Omega$
$\Delta R/R$	$T_C = 100^\circ\text{C}$ , $R_{100} = 481\Omega$		$\pm 5$	%
$P_{25}$	$T_C = 25^\circ\text{C}$	50		mW
$B_{25/50}$	$R_2 = R_{25} \exp[B_{25/50}(1/T_2 - 1/(298.15\text{K}))]$	3380		K
$B_{25/80}$	$R_2 = R_{25} \exp[B_{25/80}(1/T_2 - 1/(298.15\text{K}))]$	3440		K

### Module

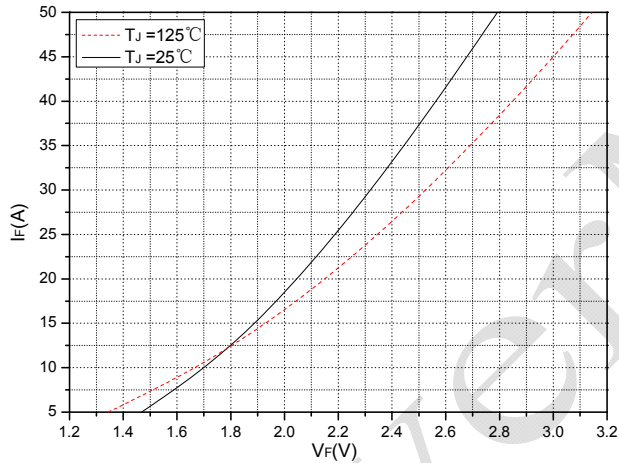
Symbol	Description	Min	Typ	Max	Unit
$V_{iso}$	Isolation Voltage (All Terminals Shorted)	$f = 50\text{Hz}$ , 1minute	2500		V
$T_J$	Maximum Junction Temperature				
$T_{JOP}$	Maximum Operating Junction Temperature Range				
$T_{stg}$	Storage Temperature				
CTI	Comparative Tracking Index				
$R_{\theta CS}$	Case-To-Sink Thermally (Conductive Grease Applied)				
T	Mounting Screw:M4				
G	Weight				



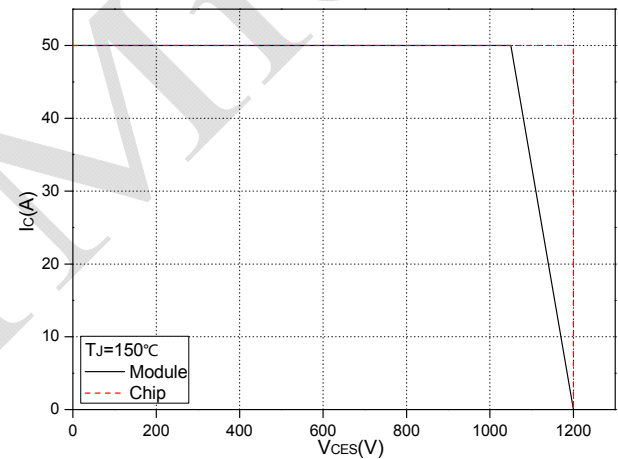
**Fig.1 Typical Saturation Voltage Characteristics (Inverter)**



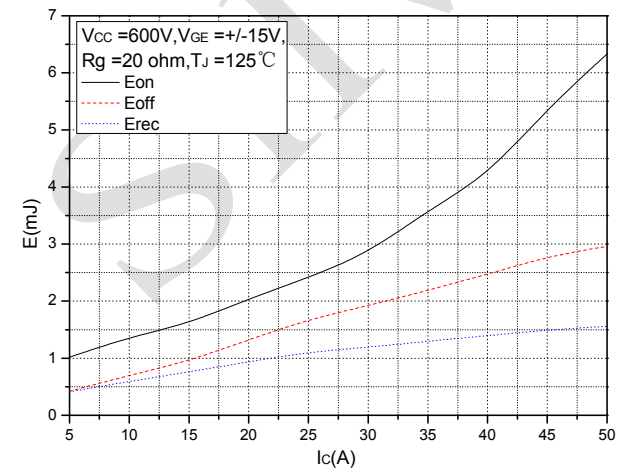
**Fig.2 Typical Output Characteristics (Inverter)**



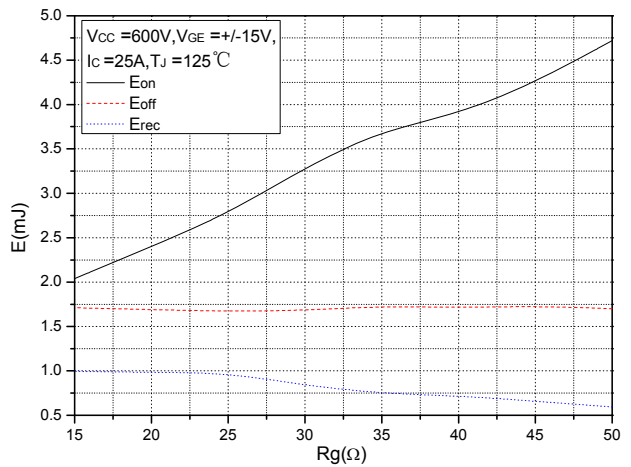
**Fig.3 Forward Characteristics of FWD (Inverter)**



**Fig.4 Reverse Bias Safe Operation Area (RBSOA)**

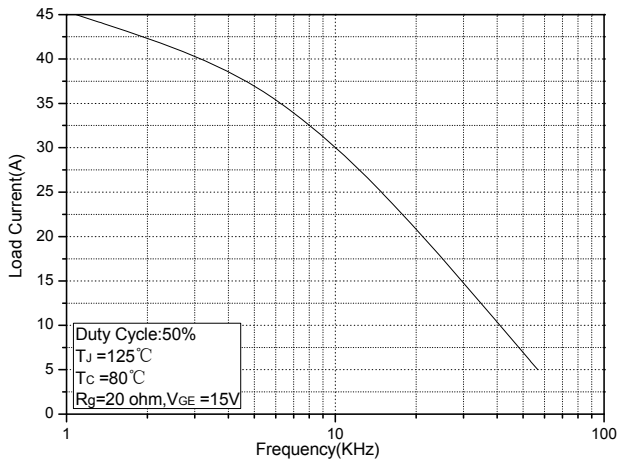


**Fig.5 Typical Switching Loss vs. Collector Current**

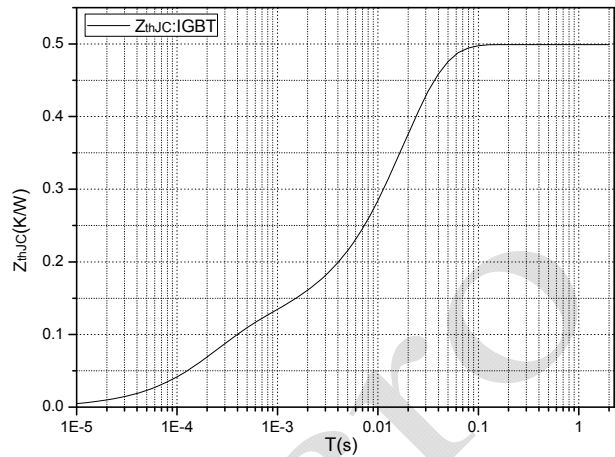


**Fig.6 Typical Switching Loss vs. Gate Resistance**

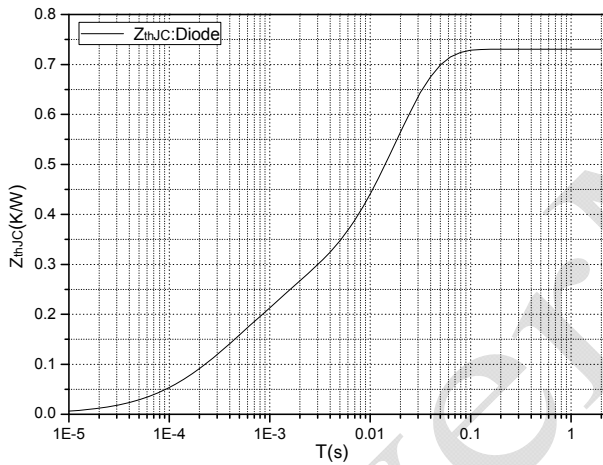




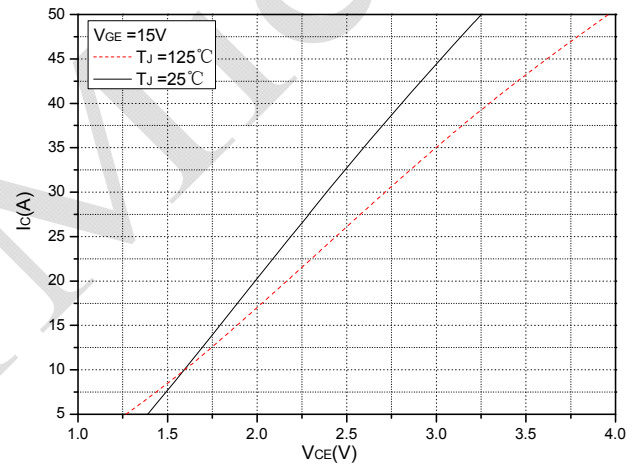
**Fig.7 Typical Load Current vs. Frequency**



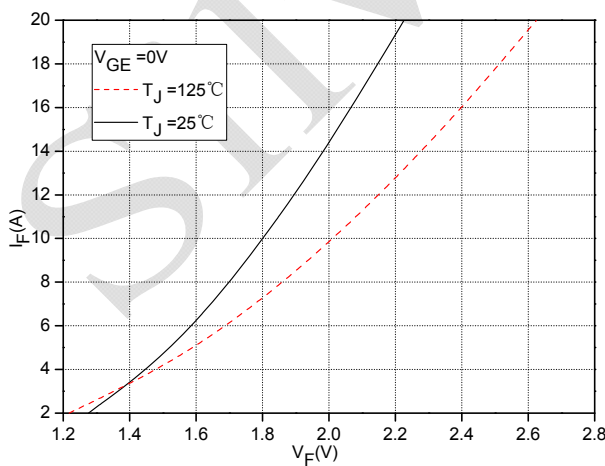
**Fig.8 Transient Thermal Impedance (IGBT)**



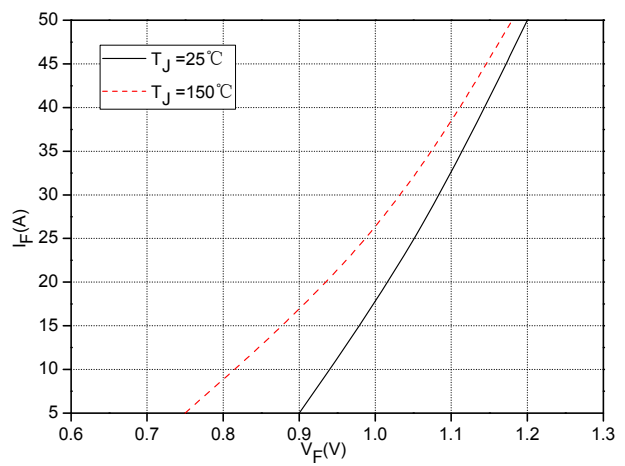
**Fig.9 Transient Thermal Impedance (Diode)**



**Fig.10 Typical Saturation Voltage Characteristics (Brake-Chopper)**



**Fig.11 Forward Characteristics of Diode (Brake-Chopper)**



**Fig.12 Forward Characteristics of Diode (Rectifier)**

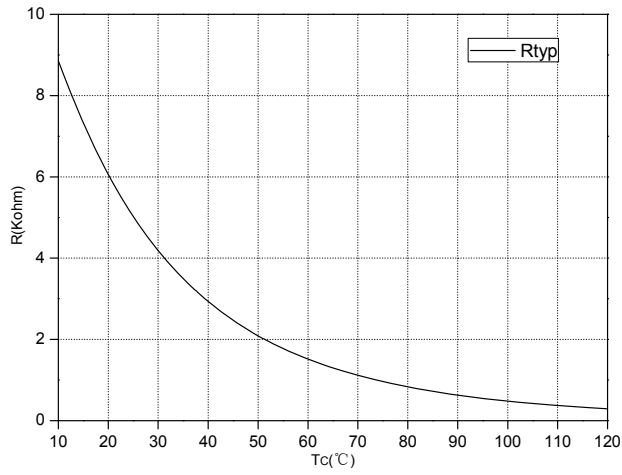
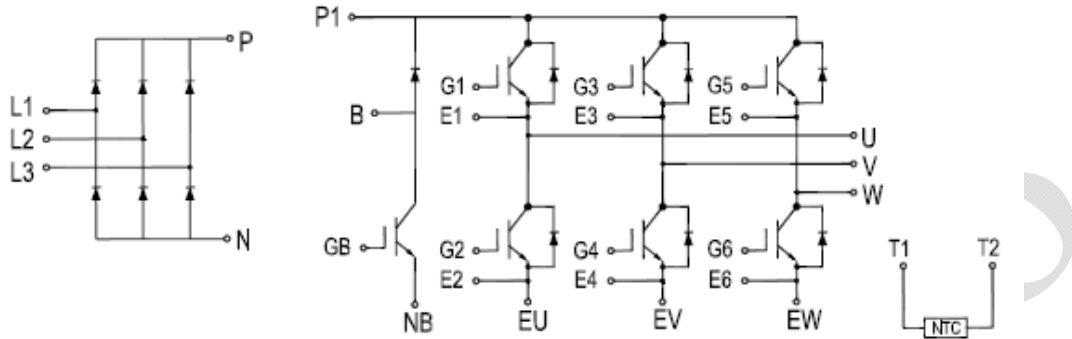


Fig.13 NTC Temperature Characteristics

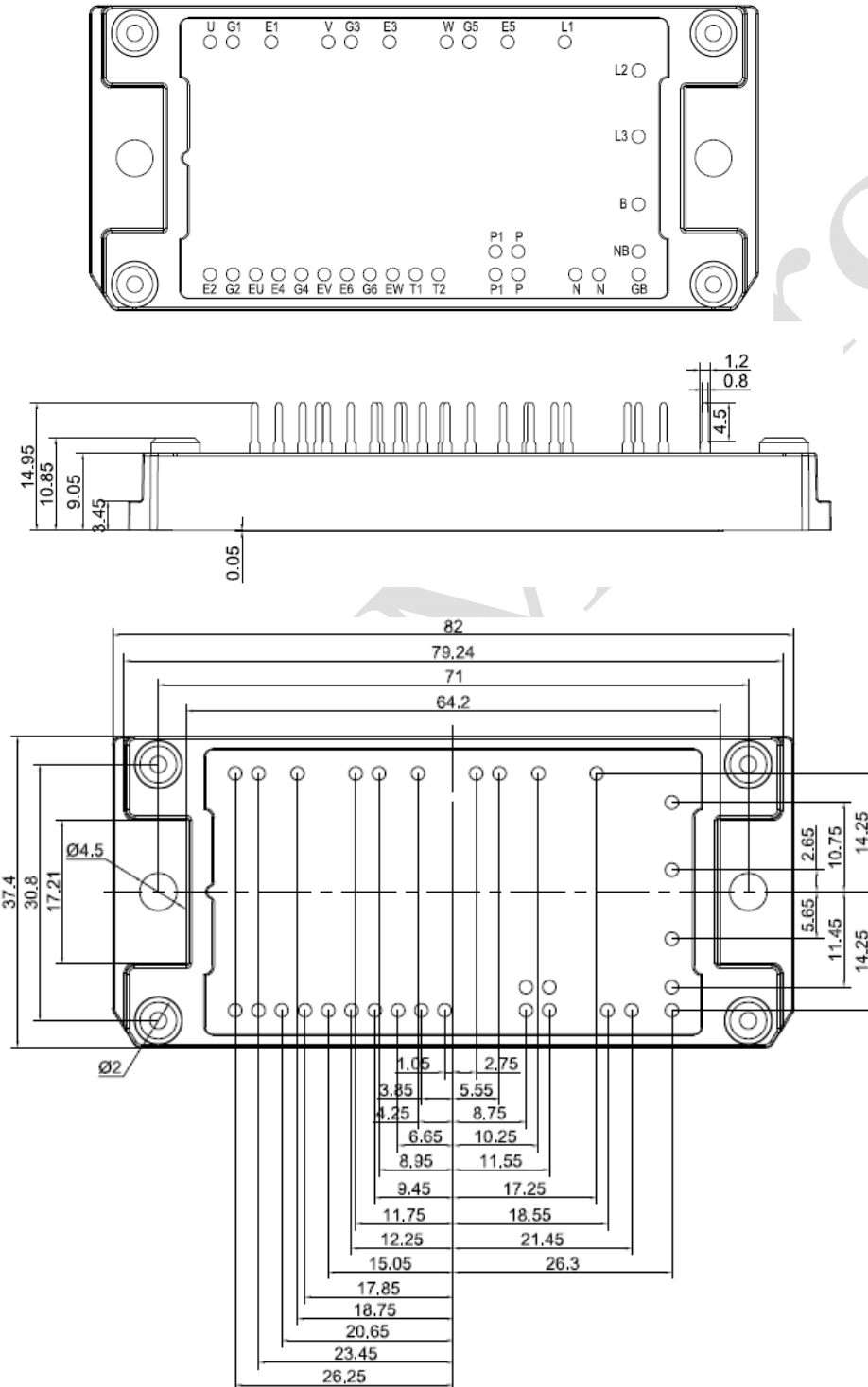
SilverMicro

**Internal Circuit:**



SilverMicro

**Package Outline (Unit: mm):**





Date	Revision	Notes
05/28/2018	01	Initial release

## Announcement

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